PowerA Fusion Controller For Xbox One Buttons Replacement

Buttons are a crucial part of any controller....

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INTRODUCTION

Buttons are a crucial part of any controller. However, after extended use, whether regular or light, the buttons will wear down. This guide will show you how to replace the buttons on your controller. Please note that this guide is for replacing the buttons, not the circuitry attached to them. If the buttons are acting strange, for instance reading a tap as a double tap, this guide may not help.

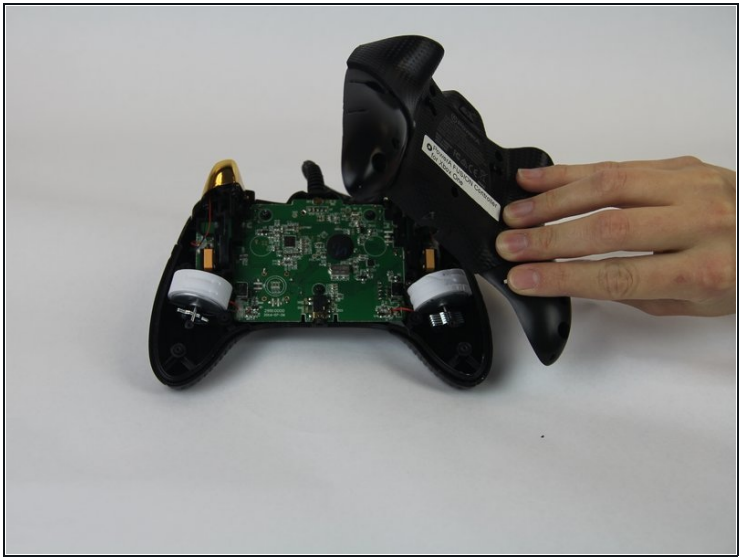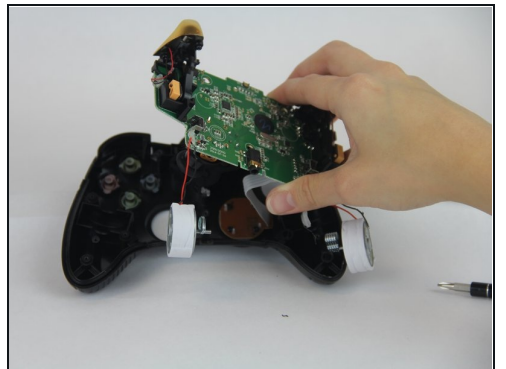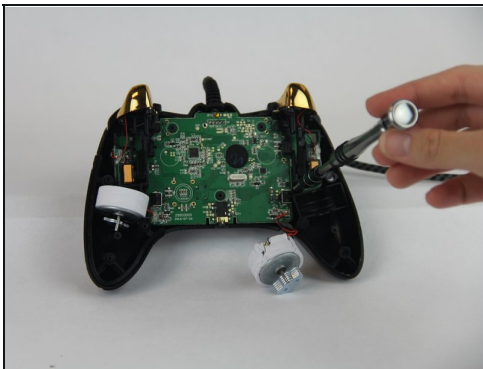| 🔧 TOOLS:	⚙ PARTS:
Tweezers (1)	Xbox One Controller (1537 and 1697)
JIS #1 (1)	Action Button Covers (1)

Step 1 — Buttons

- Remove the (9) nine 9.2mm screws with a JIS #1 screwdriver.

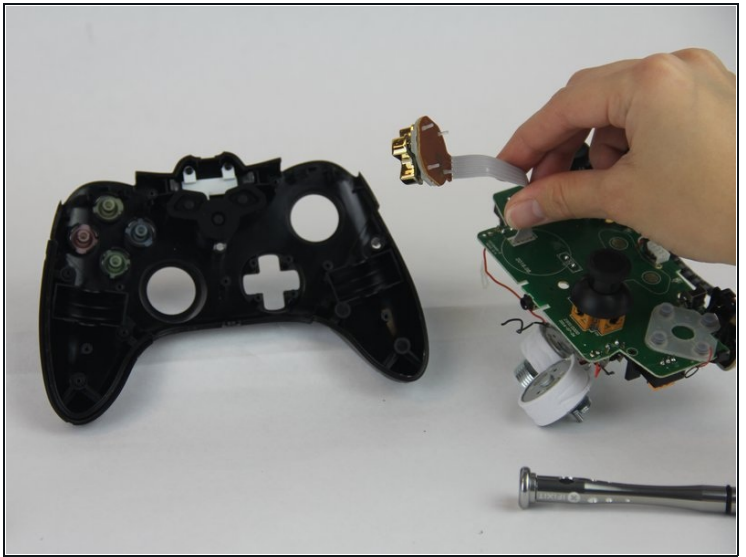- Remove the two bottom plastic grip covers.

Step 2

- Remove the (2) two 9.2mm screws with a JIS #1 screwdriver.

- Remove the back cover of the controller.

Step 3

- Remove the (5) five 9.2mm screws with a JIS #1 screwdriver.

- Lift the motherboard and let it hang.

Step 4

- Remove the (4) four 9.2mm screws that are holding the motherboard to the controller.
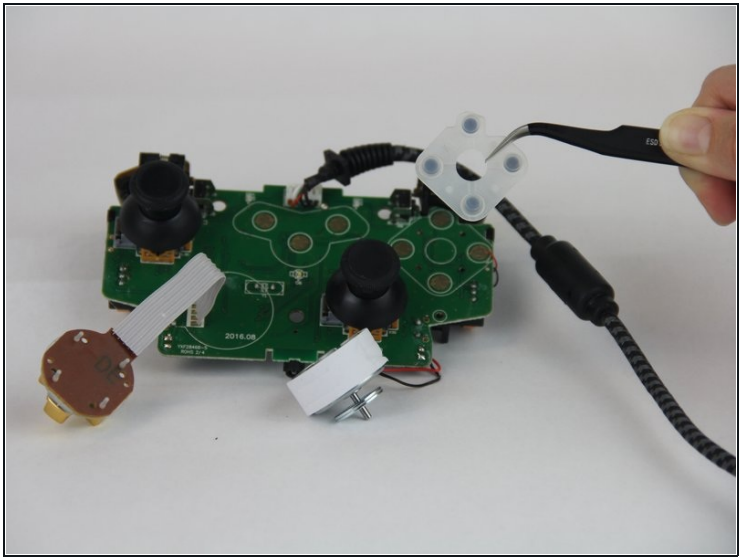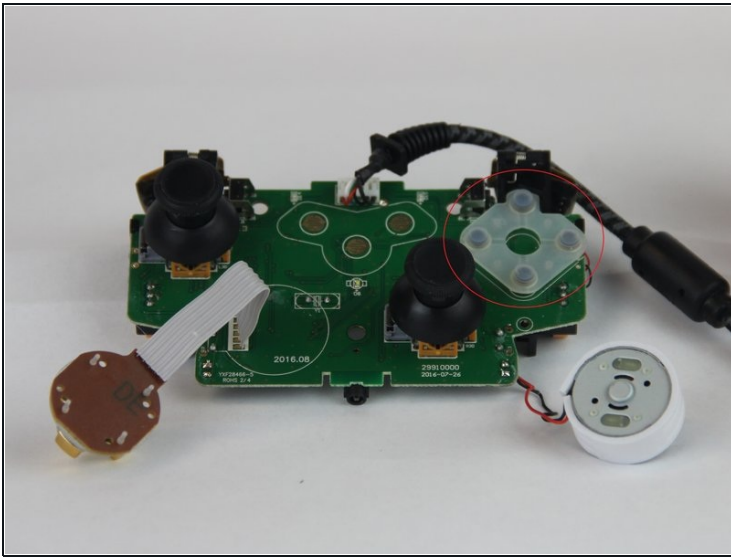
- Put the motherboard aside.

Step 5

- Remove the buttons.

- Go back to the motherboard, and remove the buttons' gasket with a tweezler.

To reassemble your device, follow these instructions in reverse order.