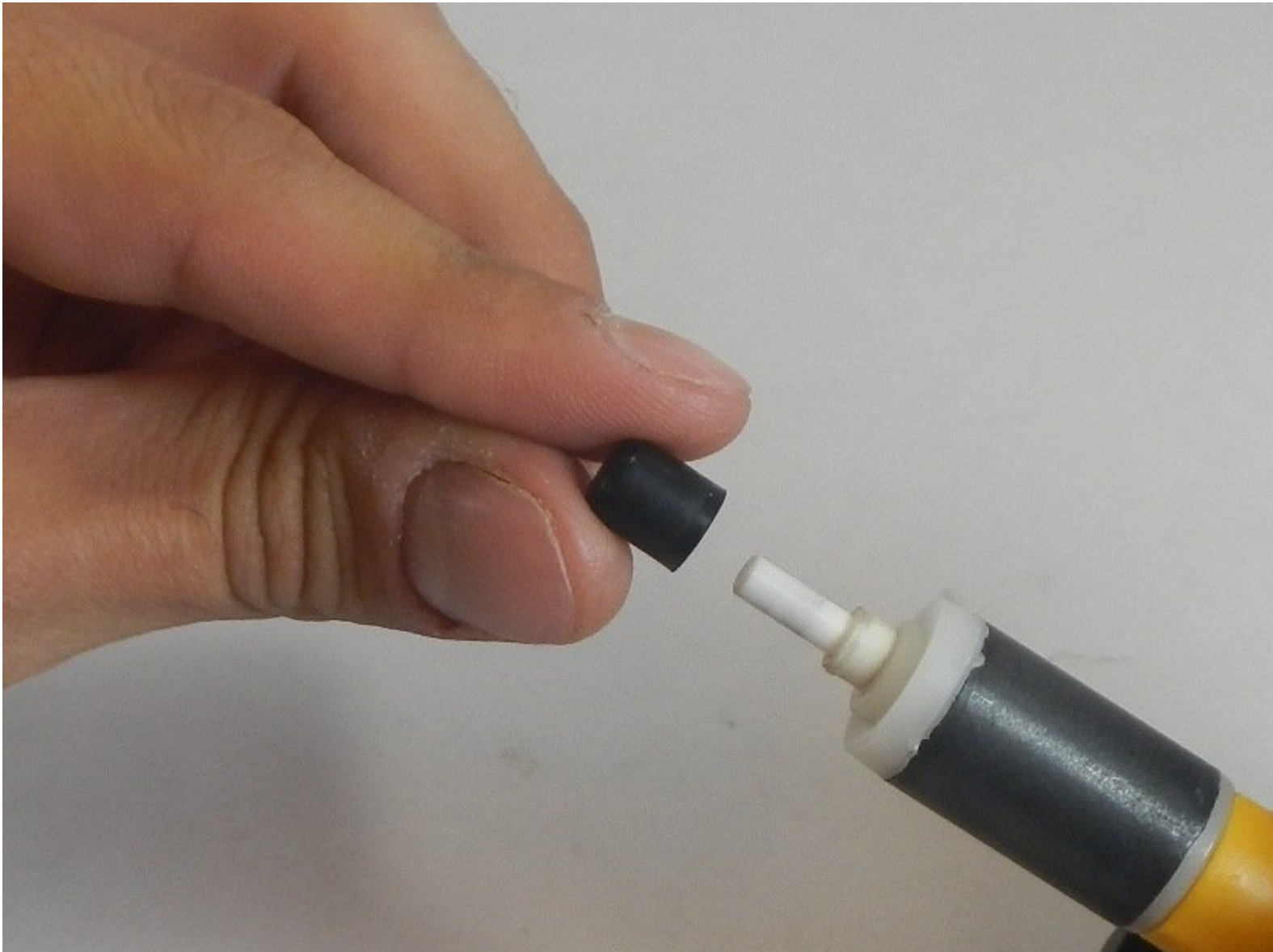




TotalPond Pond Pump Impeller Rubber Stop Replacement

In this guide, the steps to replace the rubber stop within the impeller assembly of the pump will be listed.

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INTRODUCTION

The rubber stop at the back end of the impeller spindle serves the purpose of ensuring that the impeller stays on the spindle. This guide states the steps to be followed when replacing the rubber stop.

Step 1 — Impeller Rubber Stop



- Hold the inlet screen and rotate it counterclockwise to unscrew it. It is helpful to remove the inlet screen so that it is not damaged during the replacement process.

Step 2



- Firmly hold the pump block with one hand and the impeller housing with the other hand. Rotate impeller housing counterclockwise until it is released.

Step 3



- Remove the rubber stop that is attached to the tube that runs through the middle of the impeller.

To reassemble your device, follow these instructions in reverse order.